

Part#: wKW1800BR1	Title: Department:	Closure Instruction for KW1800BR1 Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTS

INCLUDED WITH THE PACKAGING

- 1 – Plywood box (KW1800BRA)
- 12 – Drywall Screws
- 1 – Outer liner bag (K284674)

NOT INCLUDED IN THE PACKAGING

Bubble wrap

FOR CLOSURE

1. Carefully remove the drywall screws from the top of the crate and save it for later use and open the lid.
2. Place the article in liner bag provided and knot the bag closed.
3. Wrap the article with bubble wrap at least 1" thick.
4. Place the wrapped article in the center of the box. Fill any void space with additional bubble wrap.
5. Place the lid on top of the box.
6. Insert 4 screws (one at each corner) in the top of the box. Place two more screws equidistant from the corners, on each side of the cover.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with 1 article measuring no larger than 14" X 14" X 16" weighing no more than 35kgs (77lbs). If using a smaller article, cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.