


Kit: BBD09	Title: Department:	Closure Instruction for BBD09 Product Management	 <div style="display: inline-block; vertical-align: middle;"> 4D / Y93 / S / ** USA / +AA6123 </div>
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTS

INCLUDED WITH THE PACKAGING

- 1 – Plywood box (BBD09) (24" X 17" X 19")
- 16 – Drywall Screws
- 1 – 48" X 48" 3 mil polyethylene liner bag (K285591)
- 1 – Nylon tie (K84103)

NOT INCLUDED IN THE PACKAGING

- Bubble type wrap
- 50 – Articles 8 ½" X 3 ½" X 1 ½" – no more than 1.25 kg each
- 1 – Article 22" X 15" X 17" – no more than 62.5 kg.

FOR CLOSURE

1. Open liner bag and place the article(s) inside the bag.
2. Close the bag by gathering the open end together and twisting the bag 360 degrees.
3. Lock the bag closed by looping the nylon tie around the twisted bag end. Insert the slim end of the tie through the hole in the other end of the nylon tie. If the tie doesn't lock, reverse the direction of insertion. Pull the tie tight around the bag.
4. Wrap the article in bubble type wrap
5. Place the lid on top of the box.
6. Begin screw pattern at the corners of the lid.
7. Screw 4 screws per side, equally spaced.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 50 – 8 ½" X 3 ½" X 1 ½" or smaller articles weighing 1.25 kg each or less or 1- 22" X 15" X 17" or smaller article weighing 62.5 kg or less. If using a smaller article, cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure.