

Part# w1FGC1UR1	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KB1FGC1UR1)
- 2 – Closure Tape (KTAP211S)
- *1 – Liner Bag (K64464)
- *1 – Nylon tie (K84103)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – F-style metal can with cap and seal (KFC134R) (Seal: Friction fit. Cap application torque: 35 in-lbs.)

ASSEMBLY INSTRUCTIONS

1. Follow manufacturer's specifications to close the can.
2. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
4. * If using the liner bag, place the can inside the liner bag. Twist the open ends and close using a nylon tie.
5. Place the can inside the box in an upright position.
6. Fold the top flaps of the box towards each other to close the box.
7. Tape box closed along center seam. A minimum of 2" overlap is required on each side

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is a one-gallon f-style metal can with cap and seal. If using a smaller can, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the can must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.