

Part# wUABB1513	Title: Department:	Closure Instruction for UABB1513 Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated Shipper (KBABB1513R1)
- 1 – Hexacomb Pad (KHONPAD1513)
- 2 – Carton sealing tape (KTAP224S)
- *1 – Liner bag (K284674)
- *1 – Nylon tie (K84103)

MAY NOT BE INCLUDED WITH THE PACKAGING

- Grade A2 Vermiculite
- 3/16" Diameter Bubble Wrap

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
3. Wrap the battery in at least one inch of bubble wrap and place in box or fill the box with vermiculite so that there is at least one inch of cushioning around the sides of and under the battery. Place the battery in the box.
4. Place hexacomb pad on top of the battery. If the battery has ports, the ports must puncture through the bottom of the pad.
5. *If using a liner bag, open the bag inside the box first and follow steps 3-4. Close the bag by twisting the open ends and tightly locking it with the nylon tie.
6. Fold the top flaps of the box toward each other to close the box.
7. Tape box closed along center seam. A minimum of 2" overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is UN performance tested for transport when used for articles (such as batteries) and granular solids. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure.