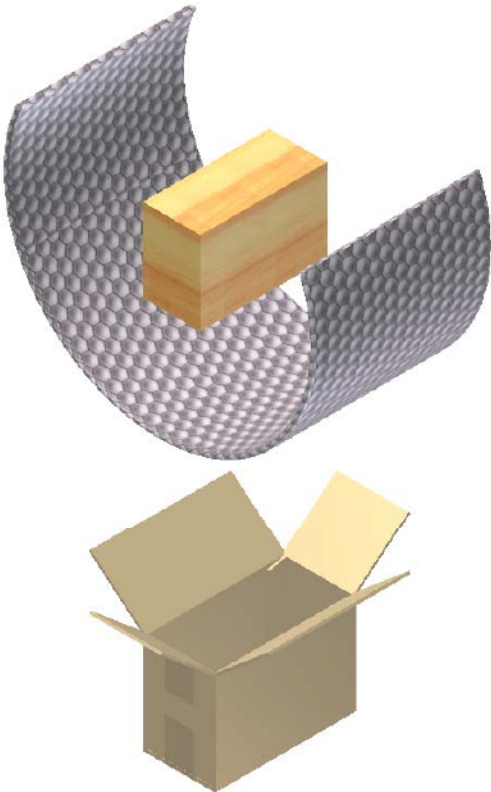


BX956	
ASSEMBLY DRAWING	
	TEST SAMPLE PREPARATION (Refer to Section IV)
	Overall Packaging Tare Weight: (Less Inner Article) 184.0 Grams
	Gross Weight of Inner Article: 8,500.0 Grams
	Package Test Weight: 8.6 Kg 18.9 Lbs.
	SIMULATED ARTICLE
	Overall Dimensions: 8-3/4" x 4" x 5-3/4"
	Gross Weight: 8.5 Kg
	CLOSING METHODS – SHIPPER
	Top and Bottom Flaps:
	Manufacturer: 3M, St. Paul, MN
Type: 3M #375 Pressure Sensitive Tape	
Width: 48 mm (2")	
Overlap: 2" Minimum	
Tape Pattern: Center Seam	

VARIABLE 3 SHIPPER (BX956)

Manufacturer: United Container Corporation, Chicago, IL

Description:	Full Overlap Container
Material/Flute (Inner to Outer):	200 Lb. Test Single Wall Natural Kraft, Corrugated Fiberboard, C-Flute

Basis Weight (Outer to Inner) Lbs./MSF:

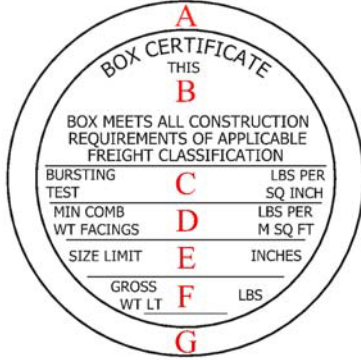
• Specification	42 / 26 / 42
------------------------	--------------

Tare Weight:	180 Grams
---------------------	-----------

DIMENSIONS







	Specification Dimensions (Inside)	Measured Dimensions (Outside)
• Length	9-3/4"	9-7/8"
• Width	5"	4-7/8"
• Height	6-3/4"	6-3/4"
Board Caliper (Nominal):	0.1530"	
Manufacturer's Joint:	1-1/4" Lap	
Markings (QC Audit):	CAUTION Lithium Batteries Inside	BX956

BOX CERTIFICATE

(A) Corrugated Manufacturer:	United Container Corporation	
(B) Structure:	Single Wall	
(C) Bursting Test	200 Lbs. Per Sq. Inch	
(D) Min comb Wt. Facings:	84 Lbs. Per M Sq. Ft	
(E) Size Limit:	75"	
(F) Gross Wt. Lt:	65 Lbs.	
(G) Location:	Chicago, Illinois	

DROP TESTS

VARIABLE #3

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Simulated Article	<ul style="list-style-type: none"> There can be no damage to the outer packaging likely to adversely affect safety during transport. Inner receptacles, inner packagings or articles must remain completely within the outer packaging and there must be no leakage of the filling substance from the inner packaging. (§178.603)
SAMPLE PREPARATION:	Refer to Section II	
CONDITIONING:	73°F / 50% RH Chamber #215	
DROP HEIGHT:	1.2 Meters (48.0") (Refer to Section IV)	
TEST EQUIPMENT:	L.A.B. Accu Drop 160	
DROP ORIENTATIONS AND TEST RESULTS		
Sample #11: Flat on Bottom	Sample #12: Flat on Top	*Sample #13: Flat on Long Side
		
PASS: No leakage or damage.	PASS: No leakage or damage.	PASS: No leakage or damage.
*Sample #14: Flat on Short Side	*Sample #15: Bottom Corner	**Sample #11: Top Corner
		
PASS: No leakage or damage.	PASS: No leakage. Slight deformation at impact corner.	PASS: No leakage. Slight deformation at impact corner.

*Side and corner drops were conducted to impact the manufacturer's joint.

**Flat on bottom drop sample was also used for the top corner drop.