

<b>Part#</b> w32NPVB	<b>Title:</b> <b>Department:</b>	<b>Closure Instruction</b> <b>Product Management</b>
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**IMPORTANT NOTE**

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

**Product Components**

**INCLUDED WITH THE PACKAGING**

- 1 – Corrugated box (KB32NPVBR1)
- 1 – Absorbent pouch (ABP32)
- 1 – Nylon Tie (K84103)
- 2 – Closure Tape (KTAP218S)
- \*1 – Secondary Closure Tape (KTAP112)

**MAY NOT BE INCLUDED WITH THE PACKAGING**

- 1– 32 oz Polyethylene bottle and cap (KPN32WUNR) (Closure Torque 56 in/lbs.)
- 1– 16 oz Polyethylene bottle and cap (KPN16WUNR) (Closure Torque 46 in/lbs.)
- 1– 8 oz Polyethylene bottle and cap (KP8) (Closure Torque 17in/lbs.)

*\*These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

*\*Remove the backing of the 1" X 12" secondary closure tape. Stick one end of the tape on the bottle cap so that it overlaps the cap and the bottle neck. Continue wrapping the tape around the bottle until all of the tape is adhered to the bottle*

**ASSEMBLY INSTRUCTIONS**

1. Close bottle using the appropriate closure torque as per manufacturer’s instructions.
2. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
4. Place the bottle inside the absorbent pouch with the bottle in an upright position.
5. Twist the open ends of the pouch and close it using a nylon tie.
6. Place the pouch with the bottle inside the box.
7. Fold the top flaps of the box toward each other to close the box.
8. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

**SHIPPERS RESPONSIBILITIES**

This UN combination package is performance tested for use with up to 1 inner container that is a 32 oz, 16 oz or 8 oz polyethylene bottle with a polyethylene cap. If using a smaller bottle, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the inner container must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.