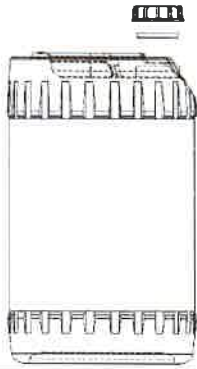


Closing Instructions

Corporate Office
500 Industrial Park Dr.
Portland IN 47371
Tel 260.726.7000 Fax 260.726.8111

Date Created:
Updated to New Format: February 20, 2020

Caps that this closing instruction includes are: Brandt Cap: 6 TPI, 70MM Tamper Evident with 3/4" NPT, Natural
(Brandt # CAP7034NAT6TPIEPMTE, Priority # 8224-200-060)



Step 1. Ensure the gasket is in the 70mm closure.



Step 2. Turn the 70mm cap to get started over the threads of the 70mm neck.



Step 3. Place an overcap fixture over the 70mm cap.



Step 4. Torque the cap to 175 - 185 in-lbs.

NOTE: Priority Plastics, Inc. certifies that these containers have been manufactured and certified in accordance with Performance Requirements of Part 178 Subpart M of title 49CFR. The chemical filler and the shipper may rely upon the marking as certification that the package meets the applicable UN performance standards. The shipper is responsible for ensuring the product is authorized in the package and must consult and General Shipper Requirements, including modal requirements. To meet UN standards, the package must be properly closed for shipment. Failure to follow the closure instructions or substitution of packaging components other than those identified in the closure instructions will render the UN Certification invalid.