

Part#: wKW1700R1	Title: Department:	Closure Instruction for KW1700 Product Management
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This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTS

INCLUDED WITH THE PACKAGING

- 1 – Plywood box (KW1700)
- 16 – Drywall Screws
- 1 – 48" X 48" 3 mil polyethylene liner bag (K285591)
- 1 – Nylon tie (K84103)

NOT INCLUDED IN THE PACKAGING

- 5/16" Bubble type wrap
- 2 – Articles (13 ½" X 10 ½" X 7") – no more than 17 kg each
- 1 – Article (13 ½" X 10 ½" X 14") – no more than 35 kg.

FOR CLOSURE

1. Carefully remove the drywall screws from the top of the crate and save it for later use and open the lid.
2. Open liner bag and place the article(s) inside the bag.
3. Close the bag by gathering the open end together and twisting the bag 360 degrees. Lock it using the nylon tie.
4. Wrap the article in bubble type wrap. There should be at least 1 inch of cushioning surrounding the article on all sides
5. Place the lid on top of the box and begin screw pattern at the corners of the lid.
6. Screw 4 screws per side, equally spaced.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 2 articles 13 ½" X 10 ½" X 7" or smaller weighing 17 kg each or less or 1 article - 13 ½" X 10 ½" X 14" or smaller weighing 35 kg or less. If using a smaller article, cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure.