

Part# wHWSR2	Title: <u>Department:</u>	Closure Instruction Product Management
------------------------	-------------------------------------	--

IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KBHWS1UNRU)
- 1 – Foam insert (KFHWS1UNA = 32 oz.; KFHWS16UNAR = 16 oz.; KFHWS8UNAR = 8 oz.)
- 2 – Foam pads (KFHWS1UNB = 32 oz.; KFHWS16UNB = 16 oz.; KFHWS8UNB = 8 oz.)
- 2 – Closure tape (KTAP218S)
- *1 – Secondary closure tape (KTAP112)
- *1 – Nylon tie (K84103)
- *1 – Liner bag (K64464)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – 70 mm polyethylene cap with PTFE liner (KC70PTW) (torque - 35 in-lbs.)
- 1 – 70 mm phenolic cap with PTFE liner (KC70PTG) (torque - 40 in-lbs.)
- 1 – Wide mouth glass jar (KG3280R = 32 oz. KG1680 = 16 oz. KG0880 = 8 oz.)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

**If secondary closure tape is needed, wrap the 1 X 12 in. red tape tightly around the cap of the bottle. The tape must make contact with the bottle cap and neck.*

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
3. Place one of the flat pieces of foam inside the bottom of the box.
4. Place the foam insert with the large hole on top of the first piece of foam.
5. Place the bottle upright in the center of the foam insert.
6. Place the last flat piece of foam on top of the bottle.
7. *If using a liner bag, place and open the bag inside the box first and follow steps 3-6. Close the bag using the nylon tie.
8. Fold the top flaps of the box toward each other to close the box.
9. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPER'S RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is a 32 oz. glass jar with a 70 mm polyethylene cap with PTFE liner or a 70 mm phenolic cap with PTFE liner. For AIR SHIPMENT, the inner packaging must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.