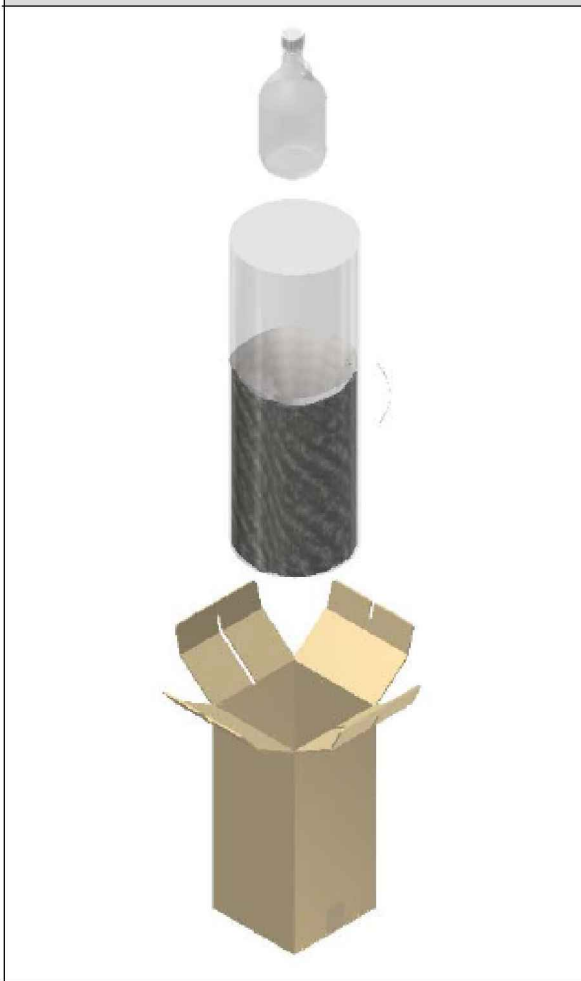


APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS

 DANGEROUS GOODS A DIVISION OF BERLIN PACKAGING	Catalog #
	HMS-65177

1 x 2.5 Liter Glass Bottle Packaging Inside Absorbent Pouch



Closing Instructions

1. Construct carton and seal bottom flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should tuck in and meet in the center
2. Place (1) absorbent pouch into carton
3. Close bottle tightly. For proper torque on bottle options please visit www.berlinpackaging.com/torque
4. Place (1) bottle into absorbent pouch
5. Seal off the top of the absorbent pouch by twisting the end and close with a cable tie
6. Close carton and seal top flaps with 2" 3M #375 tape or with 2" 3M #355 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should tuck in and meet in the center

Disclaimer:

These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package.

PA Warehouse: 2300 Sweeney Drive, Clinton, PA 15026

800.413.8867

BerlinDangerousGoods.com

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