

<b>Part#</b> w1PC1U	<b>Title:</b> <b>Department:</b>	<b>Closure Instruction</b> <b>Product Management</b>
------------------------	-------------------------------------	---

#### IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

#### COMPONENTS

Included with the packaging

- 1 – Corrugated box (BOX1PC1U)
- 2 – Closure Tape (KTAP218S)
- 2 – Foam End Caps (KF1029)
- \*1 – Nylon Tie (K84103)
- \*1 – Liner Bag (K64464)

May not be included with the packaging

- 1 – Ring Locks (KRL1PC2)
- 1 – Paint Cans (K3113354R)

*\*These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

#### ASSEMBLY INSTRUCTIONS

1. Close the can using paint can closer (not included).
2. Align a ring lock over the lid and apply pressure with a paint can closer until the ring locks in place.
3. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
4. Tape the box closed along the seam. A minimum of 2" overlap is required on each side
5. Place the bottom of the paint can inside one of the foam end caps.
6. Place the other foam end cap on top of the closed paint can.
7. Apply a small amount of pressure to ensure the paint can is inside the end cap.
8. Place this assembly (paint can inside of the foam end caps) inside the box.
9. \*If using a liner bag, place this assembly (paint can inside of the foam end caps) inside of the liner bag first and lock the bag using nylon tie.
10. Fold the top flaps toward each other to close the box.
11. Tape box closed along center seam. A minimum of 2" overlap is required on each side.

#### SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is one gallon round paint cans with friction fit lid and ring lock. If using a smaller can, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the can must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c) (1) and (c) (2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g) (1) for the rules on inner packaging and other applicable regulations.