

Part#: wUA999BSR	Title: Department:	Closure Instruction for UA999BSR Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (UA999BSR)

MAY NOT BE INCLUDED WITH THE PACKAGING

- *1 – Liner Bag (K64464)
- *1 – Nylon tie (K84103)
- 3M 375 (K901375)
- 5/16” Bubble type wrapping (KWRAP5404)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions. If using liner bag, place the battery/article(s) inside the bag first. Use a nylon tie to close the bag and follow steps 4 to 6 below.*

ASSEMBLY INSTRUCTIONS

1. Fold the flaps at the bottom of the box so that the manufacturer’s certificate appears on the outside of the box.
2. Tape the flaps closed. There must be a minimum of 2” overlap on each side of the box.
3. Place bubble wrap at the bottom of the shipper.
4. Wrap each battery/article(s) with bubble wrap cushioning material and place the wrapped module inside the box. There must be 2” of cushioning between the module and the outside of the packaging.
5. Fold the top flaps of the box toward each other to close the box.
6. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with one article that is 8”x8”x8” (no more than 10 kg) or two articles that are 8”x8”x4” each (no more than 5 kg each), such as an airbag module shipper, equipment part or battery. If using a smaller part(s), cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.