



APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS

 DANGEROUS GOODS A DIVISION OF BERLIN PACKAGING				Catalog # HMS-66490		
Variable #1: 1 x 32 oz. Flint Glass Bottle with 70 mm Phenolic Closure and Absorbent Pouch (4GV – Complete Package)						
Variable #2: 1 x 32 oz. Flint Glass Bottle with 70 mm Phenolic Closure and Vermiculite (4GV – Complete Package)						
Variable #3: 1 x 32 oz. Flint Glass Bottle with 70 mm Phenolic Closure and Absorbent Pouch (Special Permit DOT-SP 9168 – Inner Packaging System)						
Variable #4: 1 x 32 oz. Flint Glass Bottle with 70 mm Phenolic Closure and Vermiculite (Special Permit DOT-SP 9168 – Inner Packaging System)						
Regulatory Information						
UN Mark:		4GV/X4.0/S/**/USA/+AA4056				
This package was tested to:						
Variable:	Packing Group:	Gross Mass:	Specific Gravity:	Bottle Tested:	Closure Tested:	Closure Torque:
1	I (X)	4.0	2.2	32 oz. Round Flint Glass	70 mm Phenolic	40 In-Lbs.
2			2.0			
3		N/A				
4						
Closing Methods:		Top Flaps:	2" 3M 375 Tape			
		Bottom Flaps:	2" 3M 375 Tape			
Kits also covered under this test:						
HMS-66350, HMS-66400, HMS-6640M, HMS-66410, HMS-66411, HMS-6641M, HMS-66420, HMS-6642M, HMS-66430, HMS-6643M, HMS-66440, HMS-6644M, HMS-66450 14, HMS-6645M, HMS-6647M, HMS-66490, HMS-66491, HMS-6649M, HMS-68410, HMS-68431, HMS-6843M, HMS-6843U						
Package Details						
Package Contents:						
	Item	Description			Quantity	
	COR-H8196W002	Carton			1	
	COR-H81960102	Insert			1	
	HMS-81100	Plastic Bag			1	
	HMS-81330	8" Nylon Cable Tie			2	
	HMS-10801	Slip Fit Metal Can			1	
	HMS-1080L	Slip Fit Metal Cover			1	
	HMS-96040	1" x 10" Tape Strips			3	
	HMS-89000	Vermiculite			n/a	
	HMS-81186	Absorbent Pouch			1	
	HMS-8133E	8" Wire Twist Tie			1	
	HMS-8112R	Plastic Bag			1	
	HMS-96510	Neck Ring			1	
	CAP-00310	70 mm Phenolic Closure			1	
	261438	32 oz. Round Flint Glass Bottle			1	
Transportation:						
Transportation Mode:		Contact Berlin Packaging when Shipment is other than Ground Transportation.				
Disclaimer:						
It is the responsibility of each person offering a hazardous material for transportation to ensure that such packaging is compatible with their lading. Failure to heed this warning could result in a serious incident.						
PA Warehouse:		1195 Washington Pike, Bridgeville, PA 15017			800.413.8867	
TX Warehouse:		13788 West Rd, Suite #130, Houston, TX 77041			BerlinDangerousGoods.com	



TEN-E Packaging Services, Inc.

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