

Part# wK2500ML-PKO-CASE4	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

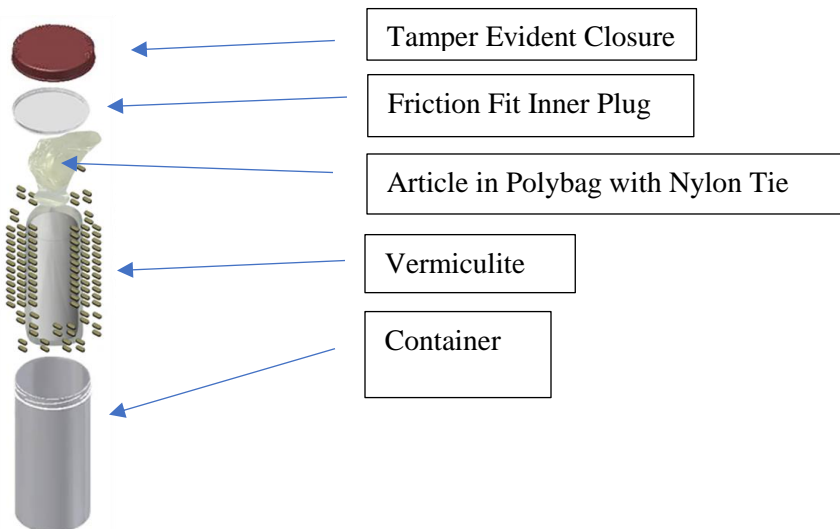
- 1 – 2.5 Liter Round Plastic Drum (K2500ML-DRUM)
- 1 – Friction Fit Inner Plug (K2500ML-PLUG)
- 1 – 125mm Tamper Evident Closure (K2500ML-CLOSURE)
- 1 – Polybag (K64464)
- 1 – 8” Nylon tie (K84103)

MAY NOT BE INCLUDED WITH THE PACKAGING

Vermiculite, medium grade (KTV400A2)

ASSEMBLY INSTRUCTIONS

1. Carefully fill the container with vermiculite so there is at least 2” of vermiculite in the bottom of the container.
2. Place article in the polybag and secure with nylon tie.
3. Place polybag with article inside, in the center of the container, ensure there is enough cushioning between article and sides of the container.
4. Fill all void space with vermiculite.
5. Apply friction fit inner plug to the top of container.
6. Place screw top closure on container and make a quarter turn clockwise until cover stops turning. Once locked in place, the closure cannot be removed without tearing off the tamper evident strip.



SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with one article that is 1 ¾” x 6 ½” (d x h) such as an equipment part or battery. Cushioning material must be added to fill void spaces, if any. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.