

Part# wKW2400R2	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTS

INCLUDED WITH THE PACKAGING

- 1 – Plywood box (KW2400A)
- 16 – Drywall Screws
- 1 – 48" X 48" 3 mil polyethylene liner bag (K285591)
- 1 – Nylon tie (K84103)

NOT INCLUDED IN THE PACKAGING

- 5/16" diameter (12"x 12") Bubble wrap
- Grade 2A Vermiculite (KTV400-A2)

FOR CLOSURE

1. Carefully remove the drywall screws from the top of the crate and save it for later use and open the lid.
2. Open liner bag and place the article(s) inside the bag.
3. Close the bag by gathering the open end together and twisting the bag 360 degrees.
4. Lock the bag closed by looping the nylon tie tightly around the twisted bag end.
5. If using bubble wrap-Wrap bagged article (s) using bubble wrap. Make sure to have at least 2" cushioning on all sides of the article(s).
6. If using vermiculite-Wrap bagged article(s) using vermiculite. Make sure to have at least 1" vermiculite in the bottom of the box and around all sides of article(s).
7. Begin screw pattern at the corners of the lid.
8. Screw 4 screws per side, equally spaced.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to thirty two (32) – 8 ½" X 3 ½" X 1 ½" or smaller articles weighing 1.25 kg each or less or one (1) - 22" X 15" X 17" or smaller article weighing 40kg or less with 5/16" bubble wrap cushioning. It is also performance tested for use with one (1) - 22" X 15" X 17" or smaller article weighing 62.5 kg or less with vermiculite. If using a smaller article(s), cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure.