

Part#: w4GV20UR1	Title: Department:	Closure Instruction for 4GV20U Product Management
----------------------------	-------------------------------------	--

IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KB4GV20AR1)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 3M #375 closure tape
- Vermiculite, grade 2A (KTV400A2)
- 2 - Fiber Cores (KCORE96805)
- 1 - Liner bag (K286768)
- 1 - Nylon tie (K84103)

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 3” overlap is required on each side.
3. Place liner bag inside the box.
4. Pour 3 inch layer of vermiculite into the bottom of the liner bag.
5. Place the inner container in the center of the liner bag in an upright position. If using multiple inner containers, be sure there is at least 3 inches of room between each container and the sides of the box.
6. Fill the remaining space with vermiculite. There must be at least 2 inches of vermiculite between the top of the inner container(s) and the box.
7. Twist the open ends of the liner bag and close it tightly using a nylon tie.
8. Fold the top flaps of the box toward each other to close the box.
9. Tape box closed along center seam. A minimum of 3” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with liquids and solids when used with any type of inner container without additional testing. Inner container(s) must not exceed two (2) - 128 oz. containers. The fiber core must be used with all 128 oz glass bottles. If using smaller inner packaging, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the inner packaging must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c) (1) and (c) (2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g) (2) for the rules on inner packaging and other applicable regulations.