

Kit: wC1G1UR1	Title: Department:	Closure Instruction for C1G1U Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated Shipper (BOXC1G1U)
- 2– Corrugated Insert (INSTC1G1U)
- 2 – Carton sealing tape (KTAP218S)
- *1 – Nylon tie (K84103)
- *1 – Liner bag (K64464)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – Plastic Ring Lock (KRL1PC2)
- 1 – Gallon Metal Paint Can (K22003)
- 1 – Gallon Paint Can Lid (K22003LID)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Close the cans using paint can closer (not included).
2. Align ring lock over the lid and apply pressure with a paint can closer until the ring locks in place.
3. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
4. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
5. Place one corrugated insert inside the box.
6. Place the paint can inside the corrugated insert.
7. *If using liner bags, place the paint can inside of the liner bag first, then put the can inside the corrugated insert in an upright position. Twist the bag and tightly close it using a nylon tie.
8. Place the other corrugated insert directly on top of the can.
9. Fold the top flaps toward each other to close the box.
10. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with 1 inner container that is a one gallon round paint can with friction fit lid and ring lock. If using a smaller can, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the can must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.