

Part#: w6FGC6	Title: Department:	Closure Instruction for 6FGC6 Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTS

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KB6FGC6R1)
- 6 – Liner Bag (K64464)
- 2 – Closure Tape (KTAP224S)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 6 – 1-gallon f-style metal can (KFC134R) (35 in/lbs. torque)

ASSEMBLY INSTRUCTIONS

1. Fill and close the container following manufacturer’s instructions.
2. Fold four smaller bottom flaps along each of the score lines. Fold the flaps into the box so that the ends of the flaps are pointed upward into the box.
3. Fold the two larger flaps along each of the score lines.
4. Fit the ends of the flaps between the four smaller flaps to close the bottom of the box.
5. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
6. Place each F-Style can inside a liner bag. Twist each bag and knot to close.
7. Place F-Style can inside each of the compartments formed when folding the bottom flaps.
8. Fold the four smaller flaps on the top of the box in the same manner as the bottom flaps were folded.
9. Fold the two larger flaps in the same manner as the bottom flaps were folded.
10. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 6 inner containers that are 1 Gallon Oblong Metal Cans. If using smaller cans, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the can must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.