

Part# wC128PS	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KBCUN128R1)
- 4 – Corrugated Partition (KIN128R1)
- 2 – Corrugated Pad (KPAD128R1)
- *1 – Secondary Closure Tape (KTAP112)
- *1 – Liner Bag (K64464)
- 2 – Closure Tape (KTAP218S)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – Polyethylene cap (KC38PS) (19 in/lbs of torque)
- 1 – Polyethylene bottle (KP28RR)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

**If secondary closure tape is needed, wrap the 1 X 12 in. red tape tightly around the cap of the bottle. The tape must make contact with the bottle cap and neck.*

ASSEMBLY INSTRUCTIONS

1. Fill and close the inner container following manufacturer's closure instructions.
2. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
4. Fold the ends of the longer corrugated insert to form an air cell pad and place it inside the bottom of the box.
5. Assemble the corrugated partition by sliding the grooves inside each other in the opposite direction. When assembled correctly it should form 1 complete cell.
6. Place the assembled partition on top of the pad inside the box.
7. Place the inner container in an upright position inside the partition.
8. *If using a liner bag - place the inner container inside the liner bag in an upright position first and then place the bag inside the insert. Twist the bag several times and knot it closed.
9. Fold the ends of the longer corrugated insert to form an air cell pad and place it on top of the inner container.
10. Fold the top flaps of the box toward each other to close the box.
11. Tape box closed along center seam. A minimum of 2" overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is a one gallon square polyethylene bottle with a polyethylene cone liner cap. If using a smaller bottle, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the bottle must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.