

Part#: w5MRR1	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 2 – Closure Tape (KTAP224S)
- 1 – Corrugated Box (KB5000A)
- *1 – Liner Bag (K284674)
- *1 – Nylon Tie (K84103)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – Tight head Metal Drum (KM5020EL or KM5020RL)
- 1 – Open head Metal Drum (KM5001R) with Cover (KM5GLCR)

*These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.

ASSEMBLY INSTRUCTIONS

1. Close drum using appropriate methods outlined by the drum manufacturer.
2. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
4. *If using liner bag, place the drum into the liner bag first. Place the pail and bag into the box in an upright position. Twist the bag and tightly close it using the nylon tie.
5. Fold the top flaps toward each other to close the box.
6. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is a 5 gallon 24 gauge 1A1 or a 1A2 drum with a 26 gauge body and bottom and 24 gauge lug cover. If using a smaller drum, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the drum must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.