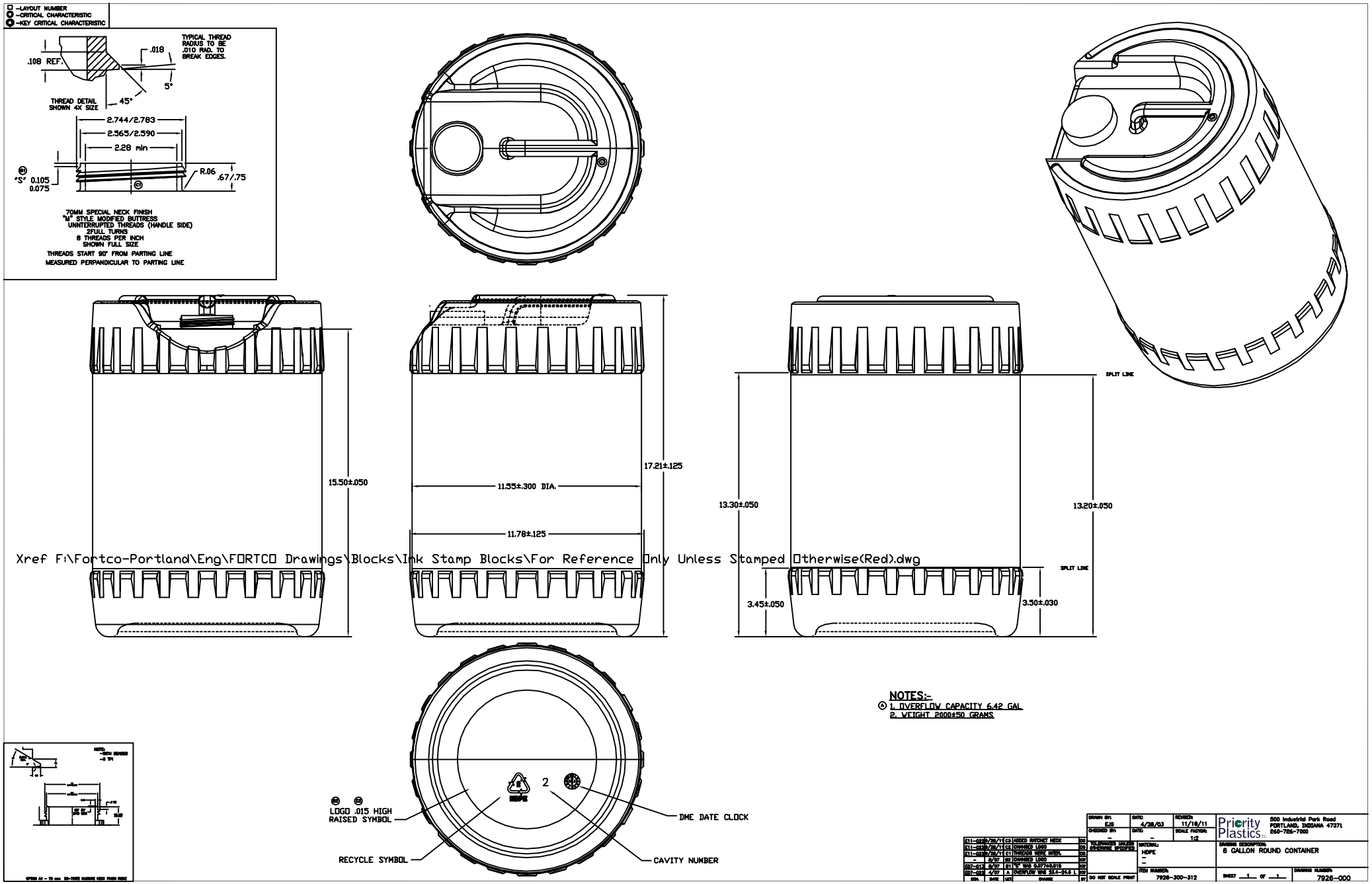

-LAYOUT NUMBER
-CRITICAL CHARACTERISTIC
-KEY CRITICAL CHARACTERISTIC
TYPICAL THREAD RADIUS TO BE .010 RAD. TO BREAK EDGES.
.108 REF.
.018
5°
45°
THREAD DETAIL SHOWN 4X SIZE
2.744/2.783
2.565/2.590
2.28 min
"S" 0.105 0.075
R.06
.67/.75
70MM SPECIAL NECK FINISH
"M" STYLE MODIFIED BUTTRESS
UNINTERRUPTED THREADS (HANDLE SIDE)
2FULL TURNS
8 THREADS PER INCH
SHOWN FULL SIZE
THREADS START 90° FROM PARTING LINE
MEASURED PERPANDICULAR TO PARTING LINE
15.50±.050
17.21±.125
11.55±.300 DIA.
11.78±.125
13.30±.050
13.20±.050
SPLIT LINE
SPLIT LINE
3.45±.050
3.50±.030
Xref F:\Fortco-Portland\Eng\FORTCO Drawings\Blocks\Ink Stamp Blocks\For Reference Only Unless Stamped Otherwise(Red).dwg
LOGO .015 HIGH RAISED SYMBOL
RECYCLE SYMBOL
DME DATE CLOCK
CAVITY NUMBER
2
NOTES:-
1. OVERFLOW CAPACITY 6.42 GAL
2. WEIGHT 2000±50 GRAMS
DRAWN BY: EJS
DATE: 4/28/03
REVISED: 11/18/11
CHECKED BY:
DATE:
SCALE FACTOR: 1:2
TOLERANCES UNLESS OTHERWISE SPECIFIED
MATERIAL: HDPE
DO NOT SCALE PRINT
ITEM NUMBER: 7926-300-312
Priority Plastics Inc.
500 Industrial Park Road
PORTLAND, INDIANA 47371
260-726-7000
DRAWING DESCRIPTION: 6 GALLON ROUND CONTAINER
SHEET 1 OF 1
DRAWING NUMBER: 7926-000