


APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS

 <p>DANGEROUS GOODS A DIVISION OF BERLIN PACKAGING</p>	<p>Catalog # HMS-63243</p>
<p>1 x 20 Liter Cubitainer Packaging</p>	
<p style="text-align: center;">Closing Instructions</p> <ol style="list-style-type: none"> 1. Construct carton and seal bottom flaps with TECHNOMELT 8990 Hot Melt Adhesive. Outer flaps should meet in the center 2. Place die-cut corrugated perimeter liner into carton 3. Place cubitainer into carton 4. Close cubitainer tightly using 25 in-lb. application torque. 5. Seal top flaps with TECHNOMELT 8990 Hot Melt Adhesive. Outer flaps should meet in the center 6. Place friction fit dust closure over cap (snaps into die cut opening into carton) 7. Insert plastic handle into top of shipper cut outs 	
<p>Disclaimer:</p>	
<p>These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package.</p>	
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