




TEN-E Packaging Services, Inc.

Test Report # 20-MN20001 (HMS-66490 / HMS-66421)

February 3, 2020

Page 48 of 48

APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS

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|  DANGEROUS GOODS A DIVISION OF BERLIN PACKAGING | Catalog # HMS-66490 & HMS-66421 |
| 1 x 32 oz. Glass Bottle Packaging with Metal Cans & Frame Insert (DOT-SP 9168) | |
| Closing Instructions | |
| <ol style="list-style-type: none">1. Construct carton and seal bottom flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center2. Assemble (1) corrugated frame insert by engaging bottom corner tabs and place into carton3. Close bottle tightly. For proper torque on bottle options please visit www.berlinpackaging.com/torque4. Place (1) neck ring onto bottle5. Place (1) bottle with neck ring into absorbent pouch and seal off the top of the absorbent pouch by twisting the end and close with a twist tie and place into the friction fit or slip cover metal can. Or place (1) bottle with neck ring into the friction fit or slip cover metal can and surround bottle with vermiculite on all sides including the bottom.6. If using friction fit metal can: seal the can by applying the friction fit plug and then apply plastic Armlok overseal7. If using slip cover metal can: seal the can by placing slip cover lid onto the can and secure with (3) 1" x 10" #373 laminated tape strips, ensure that they are evenly spaced apart.8. Place (1) prepared metal can (friction fit or slip cover) into plastic liner bag (if desired) and seal off the top of the bag by twisting the end and close with a cable tie9. Place (1) prepared metal can into the corrugated frame insert10. Engage top corner tabs of the corrugated frame insert11. Close carton and seal top flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center | |
| Disclaimer: | |
| These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package. | |
| PA Warehouse: 2300 Sweeney Drive, Clinton, PA 15026 | |
| 800.413.8867 | |
| BerlinDangerousGoods.com | |

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