

Part# w151414BS	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

1 – Corrugated box (UA151414BS)

MAY NOT BE INCLUDED WITH THE PACKAGING

1 – Liner Bag (K285591)

1 – Nylon tie (K84103)

3M 375 (K901375)

5/16” Bubble type wrapping (KWRAP5404)

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
2. Tape the flaps closed. There must be a minimum of 2” overlap on each side of the box.
3. Place the battery/article (s) inside the liner bag so that terminals are facing up.
4. Use a nylon tie to close the liner bag.
5. Wrap the liner bag containing battery/article with bubble wrap and place it in the box. There must be minimum of 2 inches of bubble wrap surrounding the liner bag with battery/article. Add cushioning material to fill the void spaces, if any.
6. Fold the top flaps of the box toward each other to close the box.
7. Tape the flaps closed. There must be a minimum of 2” overlap on each side of the box.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use of one article that is 12”x12”x12” (no more than 54 kg), such as an airbag module shipper, equipment part or battery. If using a smaller part(s), cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.