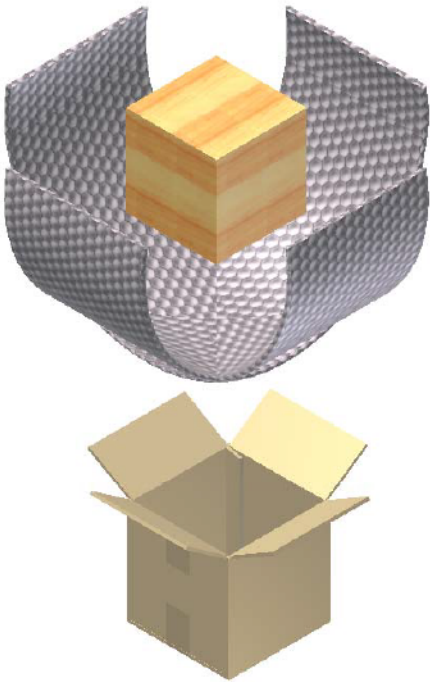


BX999	
ASSEMBLY DRAWING	
	<b>TEST SAMPLE PREPARATION</b> (Refer to Section IV)
	Overall Packaging Tare Weight: (Less Inner Article)      460.0 Grams
	Gross Weight of Inner Article:      28,200.0 Grams
	Package Test Weight:      28.6 Kg      63.0 Lbs.
	<b>SIMULATED ARTICLE</b>
	Overall Dimension:      8" x 8" x 8"
	Gross Weight:      28.2 Kg
	<b>CLOSING METHODS – SHIPPER</b>
	<b>Top and Bottom Flaps:</b>
	Manufacturer:      3M, St. Paul, MN
Type:      3M #375 Pressure Sensitive Tape	
Width:      48 mm (2")	
Overlap:      2" Minimum	
Tape Pattern:      Center Seam	

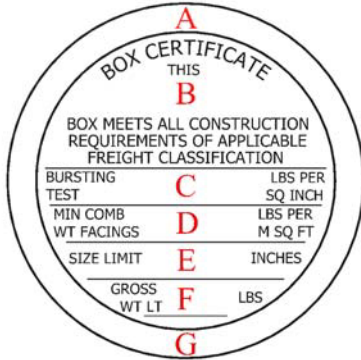
**VARIABLE 4 SHIPPER (BX999)**

<b>Manufacturer: Labelmaster, Chicago, IL</b>	
<b>Description:</b>	Regular Slotted Container
<b>Material/Flute (Inner to Outer):</b>	275 Lb. Test Double Wall Natural Kraft, Corrugated Fiberboard, C/B-Flute
<b>Basis Weight (Outer to Inner) Lbs./MSF:</b>	
• <b>Specification</b>	42 / 26 / 26 / 26 / 42
<b>Tare Weight:</b>	445 Grams

**DIMENSIONS**







	<b>Specification Dimensions (Inside)</b>	<b>Measured Dimensions (Outside)</b>
• <b>Length</b>	9"	9-1/2"
• <b>Width</b>	9"	9-1/2"
• <b>Height</b>	9"	10-1/4"
<b>Board Caliper (Nominal):</b>	0.2480"	
<b>Manufacturer's Joint:</b>	1-5/8" Lap	
<b>Markings (QC Audit):</b>	BX999	

**BOX CERTIFICATE**

<b>(A) Corrugated Manufacturer:</b>	Label Master	
<b>(B) Structure:</b>	Double Wall	
<b>(C) Bursting Test</b>	275 Lbs. Per Sq. Inch	
<b>(D) Min comb Wt. Facings:</b>	110 Lbs. Per M Sq. Ft	
<b>(E) Size Limit:</b>	95"	
<b>(F) Gross Wt. Lt:</b>	100 Lbs.	
<b>(G) Location:</b>	1-800-621-5808	

**DROP TESTS**

**VARIABLE #4**

TEST INFORMATION		TEST CRITERIA
<b>TEST CONTENTS:</b>	Simulated Article	<ul style="list-style-type: none"> <li>There can be no damage to the outer packaging likely to adversely affect safety during transport. Inner receptacles, inner packagings or articles must remain completely within the outer packaging and there must be no leakage of the filling substance from the inner packaging. (§178.603)</li> </ul>
<b>SAMPLE PREPARATION:</b>	Refer to Section II	
<b>CONDITIONING:</b>	73°F / 50% RH Chamber #215	
<b>DROP HEIGHT:</b>	1.2 Meters (48.0") (Refer to Section IV)	
<b>TEST EQUIPMENT:</b>	L.A.B. Accu Drop 160	
DROP ORIENTATIONS AND TEST RESULTS		
Sample #16: Flat on Bottom	Sample #17: Flat on Top	*Sample #18: Flat on Long Side
		
<b>PASS:</b> No leakage or damage.	<b>PASS:</b> No leakage or damage.	<b>PASS:</b> No leakage or damage.
*Sample #19: Flat on Short Side	*Sample #20: Bottom Corner	**Sample #16: Top Corner
		
<b>PASS:</b> No leakage or damage.	<b>PASS:</b> No leakage. Slight deformation at impact corner.	<b>PASS:</b> No leakage. Slight deformation at impact corner.

\*Side and corner drops were conducted to impact the manufacturer's joint.

\*\*Flat on bottom drop sample was also used for the top corner drop.