

<b>Part#</b> w1LIT1SMR	<b>Title:</b> <b>Department:</b>	<b>Closure Instruction</b> <b>Product Management</b>
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## IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

## COMPONENTS

### INCLUDED WITH THE PACKAGING

1 – Corrugated box (UA1LIT1SMR)

### NOT BE INCLUDED WITH THE PACKAGING

3M 375 tape (K901375)

3/16" bubble wrap

## ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
3. Wrap the article at least once in 3/16" bubble wrap. If shipping button type or AA type batteries, line the outside of the box with at least 2 layers of bubble wrap. Each battery must be individually wrapped.
4. Place the article and bubble wrap in the box.
5. Fold the top flaps of the box toward each other to close the box.
6. Tape box closed along center seam. A minimum of 2" overlap is required on each side.

## SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 155 button type batteries, 50 dual AA batteries, or 1 inner article measuring 7 ¾" X 3" X 2" and weighing no more than 2.8 kg or 2 inner articles measuring 4" X 1 ½" X 1" weighing no more than 2.15 kg. The gross weight of the packaging may not exceed 6.1 kg. If using a smaller article, cushioning material must be added to fill void spaces.