

Part# w1MR1- w1MEPR1	Title: Closure Instruction Department: Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KB1000UNR1)
- 2 – Closure Tape (KTAP218S)
- *1 – Liner Bag (K64464)
- *1 – Nylon tie (K84103)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – 1 Gallon steel pail

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Close pail according to manufacturer’s instructions.
2. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
4. *If using the liner bag, place the pail inside of the liner bag first. Twist the bag and tightly close it using a nylon tie.
5. Place the pail into the box in an upright position matching the arrows on the outside of the box.
6. Fold the top flaps of the box toward each other to close the box.
7. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is 1 Gallon 24 gauge closed head steel pail with a 2” or smaller opening. If using a smaller pail, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the pail must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.