

Part# wUABB105R1	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KBABB105UR1)
- 1 – Hexacomb pad (KHONPAD105)
- 1 – Liner Bag (K64464)

NOT BE INCLUDED WITH THE PACKAGING

- 3M 375 tape
- Grade 2A vermiculite (KTV400A2)
- 3/16” Bubble Wrap (KBUB8312)

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
3. Open the plastic liner bag inside the box. DO NOT tear the bag on the edges of the box.
4. If using bubble wrap, wrap the sides and bottom of the article in at least one inch of bubble wrap.
5. If using vermiculite, fill the box with vermiculite so that there is at least two inches of cushioning around the sides of and under the article. Place the article in the box.
6. Place hexacomb pad on top of the battery. If the battery has ports, the ports must puncture through the bottom of the pad.
7. Twist the bag and knot it closed.
8. Fold the top flaps of the box toward each other to close the box.
9. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested with one article that is 8”x 3”x 8” and no more than 8 kg. If using a smaller article, cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.