

<b>Part#</b> w4GV950 w950GPT	<b>Title:</b> Closure Instruction <b>Department:</b> Product Management
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**IMPORTANT NOTE**

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

**Product Components**

**INCLUDED WITH THE PACKAGING**

- 1 – Corrugated Box (KB950UNUR1)
- 1 – Vermiculite Bag (KVB32UN)
- \*1 – Secondary Closure Tape (KTAP112)
- 2 – Closure Tape (KTAP218S)

**MAY NOT BE INCLUDED WITH THE PACKAGING**

- 1 – 950 mL Glass Bottle (KG950C) (27 in/lbs. torque)
- 1 – Cap (KC53PT)

*\*These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

**ASSEMBLY INSTRUCTIONS**

1. Close bottle using the appropriate closure torque as per manufacturer’s instructions.
2. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
4. Place the bottle inside the vermiculite pouch with the bottle in an upright position.
5. Close the vermiculite pouch by squeezing the sides of the zip lock together.
6. Place the pouch with the bottle inside the box in an upright position.
7. Fold the top flaps of the box toward each other to close the box.
8. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

**SHIPPERS RESPONSIBILITIES**

This UN combination package is performance tested for use with liquids and solids when used with any type of inner container without additional testing. Inner container must not exceed one 950 ml/cc container. If using a smaller container, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the inner packaging must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c) (1) and (c) (2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g) (2) for the rules on inner packaging and other applicable regulations for 4GV950 use. Consult 49 CFR 178.601 (g) (1) for the rules on inner packaging and other applicable regulations for 950GPT use.