


APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS

 <p>DANGEROUS GOODS A DIVISION OF BERLIN PACKAGING</p>	<p>Catalog # HMS-66500</p>
<p>1 x 8 oz. Bottle (glass or plastic) Packaging</p>	
<p style="text-align: center;">Closing Instructions</p> <ol style="list-style-type: none"> 1. Construct carton and seal bottom flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center 2. Place die-cut corrugated insert into carton 3. Close bottle tightly. For proper torque on bottle options please visit www.berlinpackaging.com/torque 4. Place (1) bottle into plastic bag and seal off the top of the bag by twisting the end and close with a cable tie (note: if using glass bottle, place neck ring over closure of bottle before sealing bag) 5. Place bagged bottle into metal can using either vermiculite or folded polypropylene sheet to fill void space 6. Place metal cover onto can and seal with (3) 1" x 10" tape strips 7. Place sealed can into plastic bag and seal off the top of the bag by twisting the end and close with a cable tie 8. Place bagged can into insert inside carton 9. Close carton and seal top flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center 	
<p>Disclaimer:</p>	
<p>These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package.</p>	
<p>PA Warehouse: 2300 Sweeney Drive, Clinton, PA 15026</p>	<p>800.413.8867 BerlinDangerousGoods.com</p>