

Part# w1DABSM	Title: Department:	Closure Instruction for 1DABSM Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KB1DABSMR1)
- 1 – Liner Bag (KASBAG1824S)
- 1 – Nylon Tie (K84103)
- 2 – Closure Tape 3M 375 (KTAP218S)

NOT INCLUDED WITH THE PACKAGING

- 12” x 12” bubble wrap sheets (3/16”)
- Vermiculite, grade 2A (KTV400-A2)

ASSEMBLY INSTRUCTIONS

1. Fold the flaps at the bottom of the box so that the manufacturer’s certificate appears on the outside of the box.
2. Tape the flaps closed. A minimum of 2” overlap is required on each side.
3. If using Vermiculite - Fill the outer box with vermiculite so there is at least 2” of vermiculite between the module and the outside of the packaging.
4. If using Bubble Wrap - Wrap airbag module in bubble cushioning material and place the wrapped module in the box. There must be 2” of cushioning between the module and the outside of the packaging.
5. Fold the flaps of the box down so that the “THIS END UP” statement appears on the outside.
6. Tape the box closed. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with 1 article such as an airbag module shipper, equipment part or battery. Cushioning material must be added to fill void spaces, if any. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.