


**APPENDIX A: MANUFACTURER'S CLOSURE INSTRUCTIONS**

	<p><b>Catalog #</b> <b>HMS-64660</b></p>
<p><b>4 x 32 oz. Bottle Packaging with EPS Inserts</b></p>	
<p style="text-align: center;"><b>Closing Instructions</b></p> <ol style="list-style-type: none"> <li>1. Construct carton and seal bottom flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center</li> <li>2. Place plastic liner bag into carton (if desired)</li> <li>3. Place bottom EPS foam pad into carton</li> <li>4. Place absorbent pad onto EPS foam pad in carton</li> <li>5. Place EPS middle pad on top of absorbent pads</li> <li>6. Close bottle tightly. For proper torque on bottle options please visit <a href="http://www.berlinpackaging.com/torque">www.berlinpackaging.com/torque</a></li> <li>7. Place (4) bottles into EPS middle pad insert</li> <li>8. Place EPS top pad on top of bottles</li> <li>9. If using plastic liner bag, seal off the top of the bag by twisting the end and close with a cable tie</li> <li>10. Close carton and seal top flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center</li> </ol>	
<p><b>Disclaimer:</b> These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package.</p>	
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