

Part# wUABB1513	Title: Department:	Closure Instruction for UABB1513 Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated Shipper (KBABB1513)
- 1 – Hexacomb Pad (KHONPAD1513)
- 1 – Liner bag (K284674)
- 1 – Nylon tie (K84103)
- 2 – Carton sealing tape (KTAP324S)

MAY NOT BE INCLUDED WITH THE PACKAGING

- Grade A2 Vermiculite
- 3/16” Diameter Bubble Wrap

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
3. Open the plastic liner bag inside the box.
4. Wrap the battery in at least one inch of bubble wrap and place in box or fill the box with vermiculite so that there is at least one inch of cushioning around the sides of and under the battery. Place the battery in the box.
5. Place hexacomb pad on top of the battery. If the battery has ports, the ports must puncture through the bottom of the pad.
6. Close the bag by gathering the open end together and twisting the bag 360 degrees.
7. Lock the bag closed by looping the nylon tie tightly around the twisted bag end.
8. Fold the flaps of the box down so that the “THIS END UP” statement appears on the outside.
9. Tape the box closed along the seam. A minimum of 2” overlap is required on each side

SHIPPERS RESPONSIBILITIES

This UN combination package is UN performance tested for transport when used for articles (such as batteries) and granular solids. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure.