



Catalog # HMS-65164

4GV - 1 x 1 Liter Glass Bottle Packaging

Closing Instructions

- Construct carton and seal bottom flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center
- 2. Place corrugated tube insert into carton
- 3. Close bottle tightly. For proper torque on bottle options please visit <u>www.berlinpackaging.com/torque</u>
- 4. Place (1) bottle into absorbent pouch
- 5. Place fiber core neck ring over closure
- 6. Seal absorbent pouch by twisting the end and close with a wire twist tie
- 7. Place closed absorbent pouch into carton
- 8. Place corrugated top pad on top of absorbent pouch
- Close carton and seal top flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center

Disclaimer:

These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package.

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