

Part# 4GV4X1L	<u>Title:</u> <u>Department:</u>	Closure Instruction for 4GV4X1L Product Management
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Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (BOX4GV4X1L)
- 6 – Corrugated partition (INST4GV4X1L)
- 2 – 3M 375 Closure Tape (KTAP224S)
- 4 – Absorbent Pouch (ABP32)
- 4 – Corrugated Core (Core1)
- 4 – Nylon ties (K84103)
- *4 - Red Vinyl tape 1" x 12" (KTAP112)

MAY NOT BE INCLUDED WITH THE PACKAGING

Inner Containers

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
3. Assemble the corrugated partition by sliding the grooves inside each other in opposite direction. When assembled correctly it should form 4 complete cells.
4. Place the insert inside the box.
5. Follow manufacturer's torque requirement to close the inner container(s).
6. Place the inner container(s) inside the absorbent pouch(s) in an upright position. Twist the open end of each pouch and tightly close each of them using nylon ties.
7. Fold the corrugated cores along the crease and lock them by pushing the tabs to the other end. Slide one core through the twisted ends of each pouch until the cores rests over the top each bagged bottle.
8. Place the absorbent pouches inside the corrugated partitions in an upright position.
9. Fold the top flaps of the box toward each other to close the box.
10. Tape box closed along center seam. A minimum of 2" overlap is required on each side.