

<b>Part#:</b> wKW2000BR1	<b>Title:</b> <b>Department:</b>	<b>Closure Instruction for KW2000BR1</b> <b>Product Management</b>
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**IMPORTANT NOTE**

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

**COMPONENTS**

**INCLUDED WITH THE PACKAGING**

- 1 – Plywood box (KW2000BA)
- 20 – Drywall Screws
- 1 – 48" X 48" 3 mil polyethylene liner bag (K285591)
- 1 – Nylon tie (K84103)

**NOT INCLUDED IN THE PACKAGING**

Grade 2A Vermiculite (KTV400-A2)

**FOR CLOSURE**

1. Carefully remove the drywall screws from the top of the crate and save it for later use and open the lid.
2. Open liner bag and place the solid product or article in the bag.
3. Twist the bag and close it tightly using a nylon tie.
4. For article: Pour at least 2 inches of vermiculite inside the crate. Place the bag in the crate so there is at least 2" of space between the article and the outside of the crate. Fill the remaining space with Grade 2A vermiculite.
5. For solids: Place the solid product in the crate. Add cushioning material if required to keep the solid from shifting.
6. Place the lid on top of the crate.
7. Begin screw pattern ½ inch from the outer edge of the lid and 3 inches from the corners.
8. Screw 5 screws per side, equally spaced to close the crate.

**SHIPPERS RESPONSIBILITIES**

This UN combination package is performance tested for use with up to 1 article measuring no more than 16" X 16" X 16" and weigh no more than 35 kg (77 lbs.) or solid material weighing no more than 43 kg (94 lbs.). If using a smaller article, cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.600 for the rules on inner packaging and other applicable regulations.