

Part# w326VCUR1	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (BOX326U)
- 3 – Corrugated Insert (INST326UL)
- 4 – Corrugated Insert (INST326UW)
- 1 – Honeycomb Pad (KHONEY326U)
- 3 – Closure Tape (KTAP224S)
- *6 – Liner Bag (K64365)
- *6 – Secondary Closure Tape (KTAP112)
- *6 – Nylon Tie (K84103)

MAY NOT BE INCLUDED WITH THE PACKAGING

- *6 – Caps and Bottles

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

**6 Phenolic caps (70mm) (KC70PTG) and 6 Boston round wide mouth glass bottles (32oz) (KG3280R) were used for testing. Recommended application torque- 30 in/lbs. Please follow manufacturer application torque requirements if using different bottles.*

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
3. Fold the hole less honeycomb pad at the score lines and gently remove it from the other two pads with the holes.
4. Place the detached honeycomb pad at the bottom of the box.
5. Assemble the corrugated inserts by sliding them inside each other to make compartments for the inner containers.
6. Place one bottle in each cell.
7. Fold the remaining two honeycomb pads and place them directly on top of the bottles.
8. Fold the top flaps of the box toward each other to close the box.
9. Tape the box closed along center seam. A minimum of 2" overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 6 inner containers, 32oz wide mouth glass bottles. If using smaller bottle(s), cushioning material must be added to fill void spaces. For AIR SHIPMENT, the bottle must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c) (1) and (c) (2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g) (1) for the rules on inner packaging and other applicable regulations.