



C.I.D. III DOTS AND CAVITY NUMBER TO APPEAR ON HEEL. CAVITY NUMBER TO BE .250 [6.35] TALL.

HEEL LETTERING TO APPEAR ON SIDE OPPOSITE C.I.D. III DOTS, AND TO BE .188 [4.76] TALL.

CRESCENT KNURLING TO APPEAR ON BEARING SURFACE.

THIS DRAWING IS TO BE USED FOR STOCK ONLY. FOR WARE PRODUCED FOR ISRAEL ANDLER SEE DRAWING NUMBER PI-18097-A.

REV	DESCRIPTION	DATE
-5	TAPER UNDER SPLIT BEAD WAS 20°.	C JMC 17 NOV 04
-4	ADDED BACK VIEW; ADDED C.I.D. DOTS; CAVITY NBR. WAS ON FRONT VIEW; REMOVED CAP. CHART; UPDATED NOTES.	JMC 28 NOV 00
-3	HEEL LETTERING WAS ON BOTTOM PLATE; UPDATED NOTES.	MEK 09 SEP 99
-2	CAVITY NUMBER WAS ON BOTTOM PLATE; UPDATED NOTES.	ELD 17 JUN 99
-1	UPDATED NOTES.	MEK 17 FEB 99

ALL LETTERING TO BE ROUND BOTTOM STYLE RAISED IN GLASS, UNLESS OTHERWISE NOTED. CAPACITY VALUES BASED ON WATER AT 68°F [20°C].	ALL NON TOLERANCE SIZES ARE FOR MOLD MANUFACTURE REFERENCE ONLY. METRIC SHOWN IN BRACKETS
RATED CAPACITY 135.256 FL. OZ. [ 4000.00 ml]	
O'FLOW CAPACITY 145.060 FL. OZ. ± 1.000 FL. OZ. [4289.94ml ±29.57ml]	
FILL POINT SEE ABOVE	
WEIGHT 47.000 OZ. ± 1.750 OZ. [1332.43 g ±49.61 g]	

STOCK	4 LITER
DESCR. ROUND	INTL.
DATE: 15 OCT 97	REF. NO. A-12840; PI-18088
DRAWN: DCM	CHECKED: _____ APPROVED: 18 NOV 04

**OWENS-ILLINOIS**  
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DRAWING NUMBER  
**PI-18097-C-5**

WORLD NUMBER  
**A-12851**