

Part# 4GV4X1L	Title: Closure Instruction for 4GV4X1L Department: Product Management
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Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated Box (BOX4GV4X1LR1)
- 6 - Corrugated Partition (INST4GV4X1LR1)
- 2 – Top and Bottom Pad (PAD4GV4X1L)
- 1 – 3M 375 Closure Tape (KTAP224S)
- 4 – Absorbent Pouch (ABP32)
- 4 – Corrugated Core (Core1)
- 4 – Nylon Ties (K84103)
- *4 - Red Vinyl tape 1" x 12 (KTAP112)

MAY NOT BE INCLUDED WITH THE PACKAGING

Inner Containers

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
3. Place the bottom pad in the box.
4. Assemble the corrugated partition by sliding the grooves inside each other in opposite direction. When assembled correctly it should form 4 complete cells.
5. Place the insert inside the box.
6. Follow manufacturer’s torque requirement to close the inner container(s).
7. Place the inner container(s) inside the absorbent pouch(s) in an upright position. Twist the open end of each pouch and tightly close each of them using nylon ties.
8. Fold the corrugated core(s) along the crease and lock them by pushing the tabs to the other end. Slide each core through the twisted ends of each pouch until the core rests over the top of each bagged bottle.
9. Place the absorbent pouches inside the corrugated partitions in an upright position.
10. Place the top pad in the box.
11. Fold the top flaps of the box toward each other to close the box.
12. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with liquids and solids when used with any type of inner container. Inner container(s) must not exceed 1L. If using smaller inner packaging, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the containers must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.