



DANGEROUS
GOODS A DIVISION OF
BERLIN PACKAGING

Catalog #

HMS-68500

4 x 32 oz. Glass Bottle Packaging with Metal Cans & Frame Inserts (DOT-SP9168)

Closing Instructions

1. Construct carton and seal bottom flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center
2. Assemble (4) corrugated frame inserts by engaging bottom corner tabs and place into carton
3. Close bottle tightly. For proper torque on bottle options please visit www.berlinpackaging.com/torque
4. Place (1) neck ring onto bottle (4 total)
5. If using a friction fit metal can: place (1) bottle with neck ring into absorbent pouch and seal off the top of the absorbent pouch by twisting the end and close with a twist tie and place into the metal can. Or place (1) bottle with neck ring into the metal can and surround bottle with vermiculite on all sides including the bottom (4 total)
6. If using a slip cover metal can: place (1) bottle with neck ring into the metal can and surround bottle with vermiculite on all sides including the bottom (4 total)
7. If using friction fit metal cans: seal the cans by applying friction fit plugs and then apply plastic Armlok overseals
8. If using slip cover metal cans: seal the cans by placing slip cover lid onto the can and secure with (3) 1" x 10" #373 laminated tape strips, ensure that they are evenly spaced apart.
9. Place (1) prepared metal can (friction fit or slip cover) into plastic liner bag and seal off the top of the bag by twisting the end and close with a cable tie (4 total)
10. Place (4) prepared metal cans with liner bags into the corrugated frame inserts
11. Engage top corner tabs of the corrugated frame inserts
12. Close carton and seal top flaps with 2" 3M #375 tape on center seam with a 2" minimum overlap on the sides. Outer flaps should meet in the center

Disclaimer:

These closing instructions are provided per 49 CFR 178.2(c). They may only be used for this packaging, manufactured by Dangerous Goods, a Division of Berlin Packaging. Other manufacturers' closing instructions do not apply to this package.

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BerlinDangerousGoods.com