

Part# w4GV27R1	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

1 – Corrugated box (KB4GV27R1)

NOT BE INCLUDED WITH THE PACKAGING

3M #375 closure tape
 Vermiculite, grade 2A (KTV400A2)
 Liner bags (K284674) and (K64365)

ASSEMBLY INSTRUCTIONS

1. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
2. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
3. Open large liner bag. Fold ends of the bag over the side of the box being careful not to tear the bag.
4. Pour 3” layer of vermiculite into the bottom of the large liner bag.
5. Place each inner container inside a small liner bag. Twist the bags and knot it closed.
6. Place the inner container in the center of the large liner bag in an upright position. If using multiple inner containers, be sure to have at least 3” space between each container and the sides of the box.
7. Fill remaining space with vermiculite.
8. Close the large liner bag and knot it closed.
9. Fold the top flaps of the box toward each other to close the box.
10. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with liquids and solids when used with any type of inner container without additional testing. Inner container(s) must not exceed four (4) - 8 oz. each. If using a smaller bottle, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the inner container must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c) (1) and (c) (2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(2) for the rules on inner packaging and other applicable regulations.