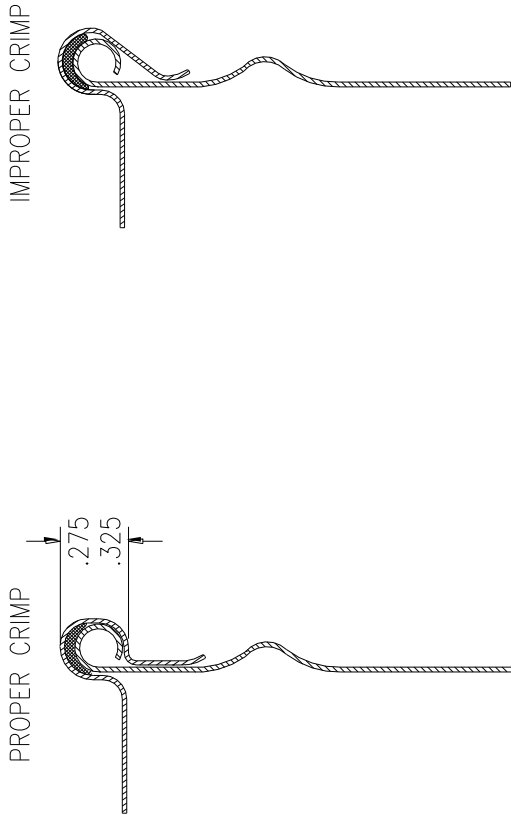




STEEL PAIL CLOSING INSTRUCTIONS

POSITION COVER ON PAIL. LOWER CLOSING TOOL LEVEL ACROSS THE COVER.
MAINTAIN EVEN DOWNWARD PRESSURE DURING THE CRIMPING OPERATION.
CRIMP DIMENSIONS MUST MEASURE BETWEEN .275/.325.

DRAWN BY: CMS		SCALE NONE	REV. BY	NO.	DATE	REVISION DESCRIPTION		 Corporation 8607 Roberts Dr., Suite 250, Atlanta GA 30350	
CHECKED BY: WTB		DATE 2-18-99						PRODUCT DRAWING COVER CLOSURE CLOSING INSTRUCTIONS	
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