

<b>Part#:</b> w1QPC2UR1	<b>Title:</b> <b>Department:</b>	<b>Closure Instruction for 1QPC2UR</b> <b>Product Management</b>
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**IMPORTANT NOTE**

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

**Product Components**

**INCLUDED WITH THE PACKAGING**

- 1 – Corrugated Shipper (BOX2X1QPCR1)
- 3 – Corrugated Pads (PAD1QPC)
- 8 – Corrugated Inserts (INST1QPC)
- 2 – Closure Tape (KTAP211S)

**MAY NOT BE INCLUDED WITH THE PACKAGING**

- 2 – Plastic Ring Lock (KURL32-LM)
- 2 – Quart Metal Paint Can (K22031)
- 2 – Quart Paint Can Lid (K22031LID)

**ASSEMBLY INSTRUCTIONS**

1. Align lids over the paint cans and apply pressure with a paint can closer until the lids locks in place. (Paint can closer not included).
2. Align ring locks over the lids and apply pressure with a paint can closer until the ringlocks locks in place.
3. Fold the bottom flaps to close the box. Be sure the Manufacturer’s certification is on the outside of the box.
4. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
5. Place a corrugated pad inside the carton.
6. Assemble the corrugated inserts by sliding them inside each other to make a compartment for the can. Place it on the top of the corrugated pad.
7. Place paint can inside of the formed corrugated insert. Place another corrugated pad on top.
8. Repeat steps 6-7 for the second can. Second can with inserts should fit on top of the bottom can.
9. Fold the top flaps of the box toward each other to close the box.
10. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

**SHIPPERS RESPONSIBILITIES**

This UN combination package is performance tested for use with up to 2 inner containers that are one quart round paint can(s) with friction fit lid and ring lock. If using a smaller cans, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the can must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.