

Part# wLMSP-32	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (BOXLMSP-32)
- 2 – Corrugated Insert (INSTLMSP-32)
- 1 – Absorbent Pouch (KBAG32PPR1)
- 1 – HDPE Container (CapSuLoc-BTL)
- 1 – Co-Polymer Closure w/O-Ring (CapSuLoc-Closure)
- 2 – Closure Tape (KTAP218S)
- *1 – Liner Bag (K64464)
- *1 – Nylon Tie (K84103)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Close bottle using the appropriate closure torque as per manufacturer's instructions.
2. Place the bottle with cap inside the absorbent pouch.
3. Place the absorbent pouch with bottle inside the HDPE container. Be sure to fold excess absorbent pouch on top of bottle closure.
4. Place co-polymer closure onto the HDPE container and turn clockwise until closure stops turning.
5. Fold the bottom flaps to close the box. Be sure the Manufacturer's certification is on the outside of the box.
6. Tape the box closed along the seam. A minimum of 2" overlap is required on each side.
7. Place one of the corrugated inserts inside the box. Make sure the smaller cut-out is facing up.
8. Place the HDPE container with closure inside of the corrugated box. *If using a liner bag, place this assembly (HDPE container with closure) inside of the liner bag first and close the bag using the nylon tie.
9. Place this assembly (HDPE container with closure) inside the box.
10. Place the remaining corrugated insert on top of the completed assembly. Make sure the larger cut-out is facing down on top of the closure. Pull the liner bag through the small hole in the middle of the corrugated insert.
11. Fold the top flaps of the box toward each other to close the box.
12. Tape box closed along center seam. A minimum of 2" overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with liquids and solids when used with any type of inner container. The Inner container must not exceed 1L. If using smaller inner packaging, cushioning material must be added to fill void spaces. For AIR SHIPMENT, the containers must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.