

Part#: w32FAPS	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

Product Components

INCLUDED WITH THE PACKAGING

- 1 – Corrugated box (KB32FGUNU)
- 1 – 2 Piece Foam Insert (KF32S)
- 2 – Closure Tape (KTAP218S)
- *1 – Liner Bag (K64464)
- *1 – Nylon Tie (K84103)

MAY NOT BE INCLUDED WITH THE PACKAGING

- 1 – Polyethylene cap (KC33PS)
- 1 – Boston Round Glass Bottle (KG3200)

**These components may be used with this packaging if additional means of containment and closure are needed, consult applicable regulations and packing instructions.*

ASSEMBLY INSTRUCTIONS

1. Close the inner container following manufacturer’s closure instructions.
2. Fold the bottom flaps to close the box. Make sure the Manufacturer’s certification is on the outside of the box.
3. Tape the box closed along the seam. A minimum of 2” overlap is required on each side.
4. * If using the liner bag, place the bottle inside the liner bag, twist the bag and close it using nylon tie.
5. Place the bottle inside one of the foam pieces making sure the bottle fits tightly within the foam channels. Place the second piece of foam covering the bottle in the same manner.
6. Place the foam with the bottle inside the box in an upright position.
7. Fold the top flaps of the box toward each other to close the box.
8. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with 1 inner container that is a 32 oz. Boston round style glass bottle with a polyethylene cone liner cap. If using a smaller bottle, cushioning material must be added to fill void space. For AIR SHIPMENT, the bottle must pass a valid hydrostatic pressure test in accordance with 49 CFR 178.605, 173.27(c)(1) and (c)(2) and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.