

Part# wUN4GVKPA32	Title: Department:	Closure Instruction Product Management
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IMPORTANT NOTE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTS

Included with the packaging

- 1 – Corrugated box (KB4GVKPA32)
- 1 – Absorbent pouch (KGPIL810)
- 1 – 95kPa pressure bag (KPA9502S)
- 2 – Corrugated pads (top and bottom) (KPADKPA32)
- 1 – D/C corrugated insert (KIKPA32)
- 2 – Closure Tape (KTAP218S)
- 1 – Closure instruction sheet (wUN4GVKPA32)

May not be included with the packaging

Inner Container and Cap

ASSEMBLY INSTRUCTIONS

1. Carefully open the top flaps of the box.
2. Place aside the top corrugated pad, absorbent pouch, pressure bag and closure tape.
3. Fill each bottle and secure the caps. Refer manufacturers torque requirements for proper closure.
4. Place the bottle inside the absorbent pouch. Close the pouch by folding over the flap.
5. Place the absorbent pouch inside the pressure bag and close the bag as per manufacturer’s instructions.
6. Place the pressure bag with bottle and absorbent pouch inside the box so that it fits inside the die cut insert.
7. Place the top corrugated pad on top of the die cut insert so that the flaps are facing up.
8. Fold the top flaps of the box toward each other to close the box.
9. Tape box closed along center seam. A minimum of 2” overlap is required on each side.

SHIPPERS RESPONSIBILITIES

This UN combination package is performance tested for use with up to 1 inner container that is 32oz wide mouth glass jar with 70mm phenolic cap. If using a smaller bottle, cushioning material must be added to fill void spaces. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult 49 CFR 178.601(g)(1) for the rules on inner packaging and other applicable regulations.