

Design Qualification Test Report # 2018-13

Done by Priority Plastics Inc.

Test Report # 2022-05

January 18, 2022

Page 16 of 16



Closing Instructions

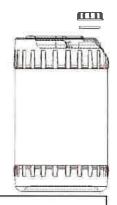
Corporate Office 500 Industrial Park Dr. Portland IN 47371 Tel 260.726.7000 Fax 260.726.8111

Date Created:
Updated to New Format: December 15, 2019

Closing Instructions for 5 Gal. Rd. – Integrated Handle 70MM 8TPI, No Vent

Caps that this closing instruction includes are:

Priority Plastics 70mm caps manufactured by Miami Valley Plastics are: 8229-202-060 (70mm Cap W/EPDM Gasket)



Step 1. Ensure the gasket is in the 70mm closure.



Step 2. Turn the 70mm cap to get started over the threads of the 70mm neck.



Step 3. Place an overcap fixture over the 70mm cap.



Step 4. Torque the cap to 175 - 185 inlbs.